

## RADIATION DETECTOR

### BACKGROUND OF THE INVENTION

#### (1) Field of the Invention

5        This invention relates to a radiation detector for measuring a spatial distribution of radiation in the medical, industrial, nuclear and other fields.

#### (2) Description of the Related Art

A known radiation detector has a common electrode  
10 formed on one surface of a semiconductor sensitive to radia-  
tion, with a bias voltage applied to the common electrode,  
and a plurality of split electrodes formed on the other  
surface of the semiconductor. Incident radiation generates  
electric charges within the semiconductor, and these charges  
15 are fetched through the respective split electrodes as electric  
signals. In this way, the radiation detector detects a  
spatial distribution of incident radiation. Such radiation  
detectors may be manufactured in various ways which may,  
broadly, be classified into the following three methods.

20        Firstly, a semiconductor film is formed on a  
substrate having split electrodes formed thereon beforehand,  
and then a common electrode is formed on the  
semiconductor film. Secondly, a semiconductor film is  
formed on a substrate having a common electrode formed  
25 thereon beforehand, and then split electrodes are formed on

the semiconductor film. Thirdly, a common electrode is formed on one surface of a semiconductor crystal substrate, and split electrodes are formed on the other surface of the substrate.

5       The detector manufactured by the first method has a substrate disposed on the split electrode side. The other two types of detectors, generally, are also used by connecting the split electrodes to an electronic circuit board for processing signals. Since each of the above three types has  
10      a substrate disposed on the split electrode side, the conventional radiation detector generally detects radiation incident on the common electrode side.

The conventional detector constructed as described above has the following drawbacks.

15      The conventional radiation detector noted above has no electrodes for sweeping out the charges having been moved by an electric field to regions of space between the split electrodes. The charges generated by radiation tend to collect in those regions. Consequently, lines of electric  
20      force are distorted to vary an effective sensitive area, resulting in a sensitivity variation phenomenon. In this case, also after cessation of the incident radiation, the charges having collected in the regions of space between the split electrodes are gradually swept out to cause an  
25      undesirable phenomenon of after-output.

Furthermore, when an incidence of radiation takes place at a higher rate than a charge sweep-out, the charges collect also in regions having the split electrodes formed therein. This distorts an electric potential profile in the 5 semiconductor to raise the electric potentials adjacent the split electrodes. In one example, an amorphous selenium (a-Se) film and a common electrode are formed on a substrate having a plurality of split electrodes and thin film transistors (TFT), and signals are successively read by 10 switching operation of the TFTs. In this particular case, a high bias must be applied to the a-Se in use, and the potential rise adjacent the split electrodes becomes high enough to influence the switching operation of the TFTs. This results in phenomena such as of slow reading operation, 15 and causes sensibility variations or after-outputs.

The above two phenomena will particularly be described hereinafter with reference to Figs. 1 and 2. Figs. 1 and 2 are sectional views schematically illustrating interior conditions of a conventional radiation detector.

20 Fig. 1A is a schematic view showing a state before an incidence of radiation. In this state, all lines of electric force run parallel inside a thick semiconductor film 51. Where each split electrode 53 has a width "a" and a length "y" in the direction of depth, a sensitive area is "axy". Fig. 25 1B is a schematic view showing a state occurring with an

incidence of radiation. Of the charges (electrons and holes) generated in regions of space between the split electrodes 53, the charges (e.g. holes in Fig. 1B) moving toward the side having the split electrodes 53 are captured to stagnate (as at 5 55) adjacent surfaces of the thick semiconductor film 51, in the absence of electrodes for sweeping out the holes. In this way, the holes collect gradually to distort the lines of electric force in the thick semiconductor film 51. Where a space between each adjacent pair of split electrodes 53 has a width 10 "b" and "z" in the direction of depth, a sensitive area in this case will be  $(a+b) \times (y+z)$ . Therefore, sensibility is varied (i.e. increased) from  $a \times y$  to  $(a+b) \times (y+z)$  until the region of space between the split electrodes 53 is filled with the charges.

15 Fig. 2 shows a construction having an amorphous selenium (a-Se) film 65 and a common electrode 67 formed on a substrate 63 having a plurality of split electrodes 61 and thin film transistor (TFT) switches. The TFT switches are operable for successively reading signals. The 20 amorphous selenium film has a thickness d. In Fig. 2A, which is a schematic view showing a state before an incidence of radiation, an electric potential adjacent the split electrodes 61 is sufficiently low. However, when an incidence of radiation takes place at a higher rate than the 25 charge sweep-out, the charges collect adjacent the split

electrodes 61. This distorts the electric potential profile to raise the electric potential adjacent the split electrodes 61 as shown in Fig. 2B. Since a high bias must be applied to the amorphous selenium film in use, the potential rise becomes 5 high enough to cause malfunctioning of the TFT switches. This results in phenomena such as of slow reading operation, and causes sensibility variations or after-outputs.

Such sensibility variations make a quantitative radiation detection impossible. Moreover, when the 10 detector is used for detecting a dynamic image, a phenomenon of gradual brightness variations occurs, and incident radiation doses cause different sensitivity variation curves, resulting in a phenomenon in which an image of a preceding frame remains as an after-image.

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## SUMMARY OF THE INVENTION

This invention has been made having regard to the state of the art noted above, and its object is to provide a radiation detector having split electrodes and free from 20 sensibility variations, which is achieved by stabilizing an electric field generated in the radiation detector by light irradiation.

The above object is fulfilled, according to this invention, by a radiation detector for detecting a spatial distribution of incident radiation, comprising a radiation-sensitive 25

semiconductor; a common electrode formed on one surface of the semiconductor for receiving a bias voltage; a plurality of split electrodes formed on the other surface of the semiconductor for outputting, as electric signals, charges generated within the semiconductor by the incident radiation; and a light irradiating mechanism for emitting light at least during a detection of the radiation.

The radiation detector according to this invention has a light irradiating mechanism for emitting light to the split electrode side. This mechanism emits light during a radiation detecting operation. Thus, as shown in Fig. 4, charges generated by the light (i.e. holes where a positive bias is applied to the common electrode 9) are already collected in regions of space between the split electrodes 3. Consequently, lines of electric force are distorted, and each sensitive area is  $(a+b) \times (y+z)$  from the beginning. When an incidence of radiation takes place in this state, as shown in Fig. 5, the charges moving toward the split electrodes 3, of the charges generated in the regions of space between the split electrodes 3, follow the lines of electric force to reach the split electrodes 3. No additional charges will collect in the spaces between the split electrodes 3. Thus, no change occurs in the state of the lines of electric force or the sensitive areas, and hence no sensibility variations. The light emission may be continued after cessation of the

incidence of radiation. Then, the charges collected in the regions of space between the split electrodes 3 are not swept out gradually, and no after-output occurs.

The light emission or irradiation herein includes all  
5 emission modes that produce the advantages of this invention, such as emitting light continuously or intermittently during a detection of the radiation.

Preferably, the light has a wavelength shorter than a wavelength corresponding to a band gap energy of the  
10 semiconductor used.

Since the irradiating light has a wavelength shorter than a wavelength corresponding to the band gap energy of the semiconductor used, the irradiating light does not penetrate deep inside the semiconductor, but operates only in  
15 portions very close to the surface forming the split electrodes. The charges generated by the light collect only in limited regions very close to the surface forming the split electrodes, thereby reducing insensitive regions.

Further, it is preferred that the light has a wavelength shorter than a wavelength that halves a transmittance of the semiconductor used, and longer than a wavelength corresponding to a band gap energy of the  
20 semiconductor.

Since the wavelength of the irradiating light is  
25 shorter than the wavelength that halves the transmittance

and longer than the wavelength corresponding to the band gap energy of the semiconductor used, part of the irradiating light penetrates deep into the semiconductor to enlarge insensitive regions. However, since the irradiating light  
5 has a smaller energy than the band gap energy, the semiconductor is free from damage (generation of crystal defects) done by the irradiating light. No increase occurs in the dark current resulting from a charge detection by the irradiating light itself. Damaging of the semiconductor by  
10 the irradiating light is conspicuous with the amorphous semiconductor such as amorphous selenium (a-Se). This feature is effective particularly for the radiation detector using the amorphous semiconductor.

In another aspect of the invention, a radiation detector for detecting a spatial distribution of incident radiation,  
15 comprises a radiation-sensitive semiconductor; a common electrode formed on one surface of the semiconductor for receiving a bias voltage; a plurality of split electrodes formed on the other surface of the semiconductor for outputting, as electric signals, charges generated within the semiconductor by the incident radiation; a carrier selective intermediate layer formed at least between the semiconductor and the split electrodes; and a light  
20 irradiating mechanism for emitting light at least during a detection of the radiation.

The radiation detector having an intermediate layer as noted above produces effects similar to those of the first aspect of the invention.

Preferably, the light has a wavelength shorter than a  
5 wavelength that halves the transmittance of the intermediate layer. It is more desirable that the light has a wavelength shorter than a wavelength that reduces the transmittance of the intermediate layer to 10%.

Where the intermediate layer has more defects than  
10 the semiconductor layer and charges tend to collect in the intermediate layer, deflections of electric fields occur only in the intermediate layer. Thus, also where the intermediate layer is provided adjacent the split electrodes, the emission of light from the side of split electrodes to the intermediate  
15 layer eliminates sensitivity variations and after-output due to the charges collected in the regions of the intermediate layer between the split electrodes. With the light having a wavelength shorter than a wavelength that halves the transmittance of the intermediate layer, a large part of the  
20 irradiating light is absorbed by the intermediate layer, thereby reducing the irradiating light reaching the semiconductor. This provides the effect of suppressing dark current in the semiconductor due to the irradiating light, besides suppressing dark current by means of the intermediate  
25 ate layer.

Preferably, the semiconductor comprises an amorphous material selected from non-dope selenium or non-dope selenium compound, selenium or selenium compound doped with As or Te, selenium doped with an alkali metal, a selenium compound doped an alkali metal, selenium doped with a halogen, a selenium compound doped with a halogen, and selenium or selenium compound doped with a combination of As, Te, an alkali metal and a halogen. It is also preferable that the semiconductor comprises a polycrystalline material different from the intermediate layer and selected from compound semiconductors such as CdTe, CdZnTe, PbI<sub>2</sub>, HgI<sub>2</sub>, TlBr and GaAs, and the compound semiconductors doped with a halogen.

The intermediate layer is provided in order to reduce dark current by using its carrier selectivity. The carrier selectivity is a property for remarkably differentiating the contribution to the charge transfer function between electrons and holes acting as charge transfer media (carriers) within the semiconductor.

Materials having strong carrier selectivity for increasing the contribution of electrons are n-type semiconductors including, for example, polycrystals such as CeO<sub>2</sub>, CdS, CdSe, ZnSe and ZnS, and amorphous materials such as amorphous selenium doped with As or Te or alkali metals to lower the contribution of holes.

Materials for increasing the contribution of holes are p-type semiconductors including polycrystals such as ZnTe, and amorphous materials such as amorphous selenium doped with halogen to lower the contribution of electrons.

5 Furthermore, Sb<sub>2</sub>S<sub>3</sub>, CdTe, CdZnTe, PbI<sub>2</sub> and HgI<sub>2</sub>, TlBr, and non-dope amorphous selenium or selenium compound may increase the contribution of electrons or holes, depending on film-forming conditions.

10 Where both the intermediate layer and semiconductor layer are formed of amorphous materials, the following combinations can be considered, for example.

15 Where a positive bias is applied to the common electrode, an amorphous material with a large contribution of holes is used for the intermediate layer adjacent the split electrodes. This inhibits entry of electrons from the split electrodes to reduce dark current. In this case, an intermediate layer with a large contribution of electrons may also be provided adjacent the common electrode. This will inhibit entry of holes from the common electrode,

20 thereby further reducing dark current.

Where a negative bias is applied to the common electrode, an amorphous material with a large contribution of electrons is used for the intermediate layer adjacent the split electrodes. This inhibits entry of holes from the split electrodes to reduce dark current. In this case, an

intermediate layer with a large contribution of holes may also be provided adjacent the common electrode. This will inhibit entry of electrons from the common electrode, thereby further reducing dark current.

5 Where the semiconductor layer is an amorphous material and the intermediate layer a polycrystal, the following combinations are conceivable.

Where a positive bias is applied to the common electrode, a polycrystal with a large contribution of holes is used  
10 for the intermediate layer adjacent the split electrodes.  
Where a negative bias is applied to the common electrode, a polycrystal with a large contribution of electrons is used for  
the intermediate layer adjacent the split electrodes. In  
these cases, an intermediate layer may also be provided  
15 adjacent the common electrode for further reducing dark current.

Where both the intermediate layer and semiconductor layer are polycrystals, the following combinations can be considered, for example.

20 Where a positive bias is applied to the common electrode, a polycrystal with a large contribution of holes is used for the intermediate layer adjacent the split electrodes.  
Where a negative bias is applied to the common electrode, a polycrystal with a large contribution of electrons is used for  
25 the intermediate layer adjacent the split electrodes. In

these cases, an intermediate layer may also be provided adjacent the common electrode for further reducing dark current.

Preferably, the intermediate layer is formed on the  
5 surface of the semiconductor having the split electrodes, by using a material having a threshold wavelength of transmittance between a wavelength that halves a transmittance and a wavelength corresponding to a band gap energy of the semiconductor.

10 The intermediate layer formed on the surface of the semiconductor having the split electrodes, by using a material having a threshold wavelength of transmittance between a wavelength that halves a transmittance and a wavelength corresponding to a band gap energy of the  
15 semiconductor, has a filtering effect to produce the above effects without limiting the wavelength of irradiating light.

Preferably, the split electrodes are transparent or translucent to the irradiating light.

Since the split electrodes are transparent or translucent,  
20 the light irradiates not only the regions of space between the split electrodes, but also electrode forming regions. Even when an incidence of radiation takes place at a higher rate than a charge sweep-out so that the charges once collect adjacent the split electrodes, the energy of the  
25 irradiating light excites the charges immediately again to

give kinetic energy thereto. Consequently, the electric potential profile is not distorted, and no increase occurs with the potential adjacent the split electrodes. Thus, even with the a-Se film requiring application of a high bias voltage in use, the TFT switches can maintain a normal operation.

#### BRIEF DESCRIPTION OF THE DRAWINGS

For the purpose of illustrating the invention, there are shown in the drawings several forms which are presently preferred, it being understood, however, that the invention is not limited to the precise arrangement and instrumentalities shown.

Fig. 1 shows schematic views illustrating a first problem of a conventional radiation detector, in which Fig. 1A shows a state before an incidence of radiation, and Fig. 1B shows a state during an incidence of radiation;

Fig. 2 shows schematic views illustrating a second problem of a conventional radiation detector, in which Fig. 2A shows a state before an incidence of radiation, and Fig. 2B shows a state during an incidence of radiation;

Fig. 3 is a view in vertical section showing an outline of a radiation detector according to this invention;

Fig. 4 is a schematic view showing a state before an incidence of radiation, for illustrating a first function of the radiation detector according to this invention;

Fig. 5 is a schematic view showing a state during an incidence of radiation, for illustrating the first function of the radiation detector according to this invention;

5 Fig. 6 is a schematic view showing a state during an irradiation with light having a wavelength shorter than a wavelength corresponding to a band gap, for illustrating the first function of the radiation detector according to this invention;

10 Fig. 7 is a view illustrating a second function of the radiation detector according to this invention;

Fig. 8 is a timing chart showing an example of control of light irradiation during a detecting operation;

Fig. 9 is a timing chart showing another example of control of light irradiation during a detecting operation;

15 Fig. 10 is a timing chart showing a further example of control of light irradiation during a detecting operation;

Fig. 11 is a view in vertical section showing an outline of an X-ray detector which is a modification of the embodiment according to this invention;

20 Fig. 12 is an explanatory view showing that an intermediate layer has more defects than a thick semiconductor film, and tends to collect charges therein;

Fig. 13 is a partly enlarged view in vertical section showing an example of light guide plate;

25 Fig. 14 is a graph showing transmittances of a-Se

and Sb<sub>2</sub>S<sub>3</sub> thin films;

Fig. 15 is a graph showing, in enlargement, a rise portion of response characteristics in time of irradiation with lights of various wavelengths;

5 Fig. 16 is a graph showing, in enlargement, a fall portion of the response characteristics in time of irradiation with the lights of various wavelengths;

10 Fig. 17 is an explanatory view showing charges collecting in both the thick semiconductor film and intermediate layer;

Fig. 18 is a graph for comparing characteristics of a testing X-ray detector according to the invention; and

15 Fig. 19 is another graph for comparing characteristics of the testing X-ray detector according to the invention.

## DESCRIPTION OF THE PREFERRED EMBODIMENTS

Preferred embodiments of this invention will be described in detail hereinafter with reference to the drawings.

20 A radiation detector according to this invention will be described with reference to Figs. 3 through 7. Fig. 3 is a view in vertical section showing an outline of the radiation detector. Fig. 4 is a schematic view showing a state before an incidence of radiation, for illustrating a first function of

the radiation detector. Fig. 5 is a schematic view showing a state during an incidence of radiation. Fig. 6 is a schematic view showing a state during an irradiation with light having a wavelength shorter than a wavelength corresponding to a  
5 band gap. Fig. 7 is a view illustrating a second function of the radiation detector.

As shown in Fig. 3, the radiation detector in this embodiment includes a TFT substrate 5 having thin film transistor (TFT) switches, charge storage capacitors and  
10 split electrodes 3 formed on a transparent insulating substrate such as a glass substrate. A thick semiconductor film 7 of amorphous selenium (a-Se) is formed on the TFT substrate 5, and a common electrode 9 for voltage application is formed on the upper surface of the thick a-Se  
15 semiconductor film 7. The TFT substrate 5 has a planar light emitting plate 11 attached by a transparent adhesive to the back surface thereof adjacent the split electrodes 3. The light emitting plate 11 has a green light emitting diode mounted therein and having a peak emission wavelength in  
20 the order of 570nm. During a radiation detecting operation, this planar light emitting plate 11 can emit light uniformly through the TFT substrate 5 to the surface of the thick a-Se semiconductor film 7 adjacent the split electrodes 3. The above TFT substrate 5 and adhesive may be transparent  
25 only at the wavelength of the light emitted from the light

emitting plate 11.

The irradiation by the light emitting plate 11 is continued at least while charges are read as electric signals by a signal processing circuit 13 and a gate driver 15.

5        The light emitting plate 11 corresponds to the light irradiating mechanism of this invention.

With the radiation detector constructed as described above, light is emitted from the light emitting plate 11 before an incidence of radiation. Thus, as shown in Fig. 4, 10 charges generated by the light (i.e. holes where a positive bias is applied to the common electrode 9) are already collected in regions of space between the split electrodes 3 (as referenced A). Consequently, as indicated by dotted arrows in the thick semiconductor film 7, lines of electric force are distorted, and each sensitive area is  $(a+b) \times (y+z)$  15 from the beginning.

When an incidence of radiation takes place in this state, as shown in Fig. 5, the charges (i.e. holes in the construction shown in Fig. 3) moving toward the split electrodes 3, of the charges (electrons and holes) generated in the regions of space between the split electrodes 3, follow the lines of electric force to reach the split electrodes 3. No additional charges will collect in the spaces between the split electrodes 3. Thus, no change occurs in the state of 25 the lines of electric force or the sensitive areas, and hence no

sensibility variations. The light emission from the light emitting plate 11 may be continued after cessation of the incidence of radiation. Then, the charges collected in the regions of space between the split electrodes 3 are not swept 5 out gradually, and no after-output occurs.

The invention according to claim 2 or 3 may be implemented by selecting an emission wavelength of the light emitting diode elements in the light emitting plate 11.

Where, for example, an amorphous selenium (a-Se) 10 film 1mm thick is used as semiconductor, a transmittance halving wavelength is 740nm and a wavelength corresponding to 2.2eV band gap energy is 560nm. Thus, a blue light emitting diode having a peak emission wavelength in the order of 450nm may be used to emit light of a wavelength 15 shorter than the wavelength corresponding to the 2.2eV band gap energy.

Where the light emitted has a wavelength shorter than the wavelength corresponding to the band gap energy of the semiconductor used, as shown in Fig. 6, the 20 irradiating light does not penetrate deep inside the semiconductor, but only reaches shallow positions (referenced dp in Fig. 6). Since action takes place only in portions very close to the surface forming the split electrodes 3, the charges generated by the light collect only in limited 25 regions very close to the surface forming the split electrodes

3, thereby reducing insensitive regions.

The above planar light emitting plate 11 may be replaced with a cold cathode tube (25) and a phosphor as described hereinafter.

5 By using a yellow light emitting diode having a peak emission wavelength of about 590nm or a red light emitting diode having a peak emission wavelength of about 630nm, light may be emitted with a wavelength shorter than the transmittance halving wavelength, and longer than the  
10 wavelength corresponding to the band gap energy.

Where the wavelength of the irradiating light is shorter than the transmittance halving wavelength and longer than the wavelength corresponding to the band gap energy of the semiconductor used, part of the irradiating  
15 light penetrates deep into the semiconductor to enlarge insensitive regions. However, since the irradiating light has a smaller energy than the band gap energy, the semiconductor is free from damage (generation of crystal defects) done by the irradiating light. No increase occurs in  
20 the dark current resulting from a charge detection by the irradiating light itself. Damaging of the semiconductor by the irradiating light is conspicuous with the amorphous semiconductor such as amorphous selenium (a-Se). The construction set forth in claim 3 is effective particularly for  
25 the radiation detector using the amorphous semiconductor.

Where the split electrodes 3 are in the form of transparent or translucent electrodes such as ITO, the light irradiates not only the regions of space between the split electrodes 3, but also electrode forming regions (upper regions) through the split electrodes 3. Even when an incidence of radiation takes place at a higher rate than a charge sweep-out so that the charges once collect adjacent the split electrodes 3, as shown in Fig. 7, the energy of the irradiating light excites the charges immediately again to give kinetic energy thereto. Consequently, the electric potential profile is not distorted, and no increase occurs with the potential adjacent the split electrodes. Thus, even with the a-Se film requiring application of a high bias voltage in use, the TFT switches 8 can maintain a normal operation.

15 The split electrode 3 may be transparent only to the wavelength of the irradiating light.

Examples of preferred materials for the thick semiconductor film 7 will be cited hereunder.

Amorphous materials include non-dope selenium or 20 non-dope selenium compound, selenium or selenium compound doped with As or Te, selenium doped with an alkali metal such as Na, K or Li, a selenium compound doped an alkali metal, selenium doped with a halogen such as F or Cl, a selenium compound doped with a halogen such as F or Cl, 25 and selenium or selenium compound doped with a combina-

tion of As, Te, an alkali metal such as Na, K or Li and a halogen such as F or Cl.

The above materials doped with impurities have an advantage of excellent transport characteristics such as 5 carrier mobility. Further, the amorphous materials may be prevented from crystallizing at high temperatures to realize an enhanced resistance to environment.

Polycrystalline materials include compound semiconductors such as CdTe, CdZnTe, PbI<sub>2</sub>, HgI<sub>2</sub>, TlBr and 10 GaAs, and the above compound semiconductors doped with a halogen such as F or Cl.

As shown in Fig. 3, the radiation detector may include an on/off switch 16A operable by a photographer or the like, and a power source 16B operable on an instruction 15 from the on/off switch 16A to supply electric power to the planar light emitting plate 11 for emitting light. During a detection of radiation, a manual operation may be performed to emit light continuously or intermittently.

Further, the radiation detector may include a control 20 unit 16C for automatically controlling light emission by operating an on/off switch (not shown) mounted in the power source 16B. In a control mode alternative to the control of the power source 16B, a shutter film may be operated for mechanically cutting off irradiating light, for example.

25 Examples of light emission control by the control

unit 16C will be described with reference to Figs. 8 through 10. Three different control modes will be shown and described hereinafter. Figs. 8 through 10 are timing charts showing examples of control of light irradiation during a  
5 detecting operation

Fig. 8 refers.

In this example, while the control unit 16C performs a detecting operation through the signal processing circuit 13, radiation is emitted for two periods T1 and T2 in the  
10 meantime. During a period T3 including the detecting operation, the control unit 16C operates the on/off switch in the power source 16B to emit light continuously or intermittently. Particularly where light is emitted intermittently in a pulse shorter than a responsiveness of  
15 charge variations, an increase in dark current components by the light may be inhibited without spoiling the effect of charge collecting.

Fig. 9 refers.

The control unit 16C emits radiation for two periods  
20 T1 and T2 during a detecting operation through the signal processing circuit 13. The control unit 16C turns on the on/off switch in the power source 16B only for periods T4 and T5 corresponding to the radiation emitting periods T1 and T2 during the detecting operation. With this light  
25 irradiation control, after-output cannot be reduced but

sensibility variations can be reduced. Further, this control can inhibit an increase in dark current components by the light when no incidence of radiation takes place.

Fig. 10 refers.

5 In this case, the control unit 16C emits radiation for two periods T1 and T2 during a detecting operation through the signal processing circuit 13. The control unit 16C turns on the on/off switch in the power source 16B only for periods T6 and T7 immediately following the radiation emitting  
10 periods T1 and T2 during the detecting operation. In other words, a control is made to emit light immediately after an incidence of radiation and until start of a next incidence.  
15 With this light irradiation control, sensibility variations cannot be reduced but after-output can be reduced. Further, this control can inhibit an increase in dark current components by the light during the incidences of radiation.

Next, a modification of the radiation detector in this embodiment will be described with reference to Fig. 11. Fig. 11 is a view in vertical section showing an outline of an  
20 X-ray detector serving as the modification.

As shown in Fig. 11, this X-ray detector includes a TFT substrate 5 having thin film transistor (TFT) switches 17, charge storage capacitors 19 and split electrodes 3 formed on a transparent insulating substrate such as a glass  
25 substrate. An intermediate layer 21, which is a thin film of

antimony trisulfide ( $Sb_2S_3$ ) with a thickness of  $1\mu m$ , is formed on the TFT substrate 5. A thick semiconductor film 7 of amorphous selenium (a-Se) is formed on the intermediate layer 21, and a common electrode 9 for voltage application is formed on the upper surface of the thick a-Se semiconductor film 7.

The intermediate layer 21 herein has carrier selectivity, and has an effect of inhibiting dark current. The carrier selectivity is a property for remarkably differentiating the contribution to the charge transfer function between electrons and holes acting as charge transfer media (carriers) within the semiconductor.

Materials for increasing the contribution of electrons are n-type semiconductors including, for example, polycrystals such as  $CeO_2$ ,  $CdS$ ,  $CdSe$ ,  $ZnSe$  and  $ZnS$ , alkali metals, and amorphous materials such as amorphous selenium doped with As or Te or alkali metals to lower the contribution of holes. Materials for increasing the contribution of holes are p-type semiconductors including polycrystals such as  $ZnTe$ , and amorphous materials such as amorphous selenium doped with halogen to lower the contribution of electrons.

Furthermore,  $Sb_2S_3$ ,  $CdTe$ ,  $CdZnTe$ ,  $PbI_2$  and  $HgI_2$ ,  $TlBr$ , and non-dope amorphous selenium or selenium compound may increase the contribution of electrons or holes,

depending on film-forming conditions.

- The TFT substrate 5 has a light guide plate 23 attached by a transparent adhesive to the back surface thereof adjacent the split electrodes 3. The light guide plate 23 is in the form of an acrylic plate having micromachined surfaces. A cold cathode tube 25 is attached to an end surface of the light guide plate 23 to act as a white light source. The light guide plate 23 and cold cathode tube 25, which correspond to the light irradiating mechanism and planar light emitting means of this invention, can, during a radiation detecting operation, emit light uniformly through the TFT substrate 5 to the surface of a-Se thick semiconductor film 7 adjacent the split electrodes 3 where the intermediate layer 21 is formed.
- 10 The cold cathode tube 25 corresponds also to the linear light emitting means of this invention.
- 15

Where, as shown in the schematic view of Fig. 12, the intermediate layer 21 has more defects than the thick semiconductor film 7 and charges A tend to collect in the intermediate layer 21, deflections of electric fields occur only in the intermediate layer 21. Thus, also where the intermediate layer 21 is provided adjacent the split electrodes 3, the emission of light from the side of split electrodes 3 to the intermediate layer 21 eliminates sensitivity variations and after-output due to the charges

collected in the regions of the intermediate layer 21 between the split electrodes 3.

An indirect light emitting device may be formed by combining the above cold cathode tube 25 and a phosphor 5 that emits light of a preferred particular wavelength as described hereinafter. In this case, the cold cathode tube 25 (field emission tube) may be replaced with an incandescent tube or gas discharge tube. The gas discharge tube may be a plasma display panel (PDP) or field emission 10 display panel (FEDP), for example.

The above light guide plate 23 may be constructed as set out below. Fig. 13 is a partly enlarged view in vertical section showing an example of construction of the light guide plate.

15 The light guide plate 23 includes, for example, a transparent plate 23a having micromachined surfaces, a light diffusing sheet 23b and a light reflecting sheet 23c. The light diffusing sheet 23b is applied to the surface of transparent plate 23a opposed to the split electrodes 3, 20 while the light reflecting sheet 23c is applied to the other surface of transparent plate 23a. The transparent plate 23a may be a glass plate or acrylic plate, for example.

With this construction, the light reflecting sheet 23c reflects the light from the light source to the transparent 25 plate 23a to promote use efficiency of the light. In addition,

the light diffusing sheet 23b diffuses the light to uniform the light emission.

A large part of irradiating light may be emitted only to the intermediate layer 21 by using a wavelength shorter than a wavelength that halves the transmittance of the intermediate layer 21. Based on the results of experiment described below, the light may be directed more concentratedly to the intermediate layer 21 by using a wavelength shorter than a wavelength that reduces the transmittance of the intermediate layer 21 to 10%. In other words, the light may be prevented from reaching the thick semiconductor film 7. This eliminates adverse influences of an increase in dark current in the thick semiconductor film 7 due to the light irradiation.

The wavelength that reduces the transmittance of the intermediate layer 21 to 10% is a wavelength of about 710nm as seen from Fig. 14, where amorphous selenium (a-Se) is used as the intermediate layer 21. This wavelength is about 660nm where antimony trisulfide ( $\text{Sb}_2\text{S}_3$ ) film is used as the intermediate layer 21.

The basis for preferring the above wavelength will be described with reference to Figs. 15 and 16. Fig. 15 is a graph showing, in enlargement, a rise portion of response characteristics in time of irradiation with lights of various wavelengths. Fig. 16 is a graph showing, in enlargement, a

fall portion of the response characteristics in time of irradiation with the lights of various wavelengths.

- These response characteristics were measured using planar light emitting diodes of wavelengths other than
- 5 green and an infrared light source, and with the same conditions as in the embodiment described hereinafter (with an intermediate layer 21 of  $Sb_2S_3$  film with a thickness of  $1\mu m$ ). The specifications of the light emitting diodes and infrared light source used in the experiment are as follows:
- 10 blue ... central wavelength of 450nm (400 to 530nm)  
green ... central wavelength of 570nm (460 to 650nm)  
red ... central wavelength of 630nm (590 to 720nm)  
infrared light source ... halogen lamp + short wave-  
length cut filter SC 70 with an emission  
15 wavelength of at least 700nm
- As seen from the two graphs, the red light (referenced R in the drawings) shows low effects of reducing sensitivity variations and residual charges. Furthermore, for infrared light (referenced IR in the drawings), there is
- 20 not only almost no effect of reducing residual charges, but a side effect of causing sensitivity to fall off at a rise time appears. This shows that a light of a long wavelength transmitted through the intermediate layer 21 not only fails to improve the situation but even has adverse influences.
- 25 Thus, where the intermediate layer 21 is formed of

antimony trisulfide ( $Sb_2S_3$ ) at least, it is preferable to emit light of a wavelength shorter than 740nm which is a transmittance halving wavelength.

The blue light (referenced B in the drawings) and  
5 green light (referenced G in the drawings) with shorter wavelengths than the red light show outstanding effects of reducing sensitivity variations and residual charges. Thus, a light of short wavelength not transmitted through the intermediate layer 21 is preferable. These results show  
10 that, at least where the intermediate layer 21 is antimony trisulfide ( $Sb_2S_3$ ), preferred light has a wavelength shorter than the wavelength (660nm) which reduces transmittance to 10%.

The radiation detector in this embodiment and its  
15 modification apply a bias voltage to the common electrode 9, and operate while the irradiating light is emitted. Charges (electrons and holes) generated in the thick semiconductor film 7 by incident radiation move toward the opposite electrodes. Charges induced by the movement of the  
20 charges (electrons and holes) are once stored in the charge storage capacitors 19 on the TFT substrate 5 connected through the split electrodes 3. At reading times controlled from outside, a gate driver 15 sends ON signals to turn on (connect) the thin film transistor (TFT) switches 17. Then,  
25 the stored charges are successively outputted as radiation

detection signals to the signal processing circuit 13 connected to the outside, thereby obtaining a two-dimensional image of the radiation.

Examples of materials suited for the above 5 intermediate layer 21 will be cited hereunder. The materials suited for the thick semiconductor film 7 are shown hereinbefore.

Amorphous materials include non-dope selenium or non-dope selenium compound, selenium or selenium compound doped with As or Te, selenium doped with an alkali metal such as Na, K or Li, selenium compound doped with an alkali metal, selenium doped with a halogen such as F or Cl, selenium compound doped with a halogen such as F or Cl, and selenium or selenium compound doped with a combination of an alkali metal such as As, Te, Na, K or Li, and a halogen such as F or Cl. 10 15

However, in order to operate the intermediate layer 21, the thick semiconductor film 7 should be formed of a material different from a material for the intermediate layer 21. Or the intermediate layer 21 should be formed of a material different from a material for the thick semiconductor film 7. 20 25

Specifically, where both the intermediate layer 21 and thick semiconductor film 7 are formed of amorphous materials, the following combinations can be considered, for

example.

Where a positive bias is applied to the common electrode 9, an amorphous material with a large contribution of holes is used for the intermediate layer 21 adjacent the split electrodes 3. This inhibits entry of electrons from the split electrodes 3 to reduce dark current. In this case, an intermediate layer 21 with a large contribution of electrons may also be provided adjacent the common electrode 9. This will inhibit entry of holes from the common electrode 9, thereby further reducing dark current.

Where a negative bias is applied to the common electrode 9, an amorphous material with a large contribution of electrons is used for the intermediate layer 21 adjacent the split electrodes 3. This inhibits entry of holes from the split electrodes 3 to reduce dark current. In this case, an intermediate layer 21 with a large contribution of holes may also be provided adjacent the common electrode 9. This will inhibit entry of electrons from the common electrode 9, thereby further reducing dark current.

Where the thick semiconductor film 7 is an amorphous material and the intermediate layer 21 a polycrystal, the following combinations are conceivable.

Where a positive bias is applied to the common electrode 9, a polycrystal with a large contribution of holes is used for the intermediate layer 21 adjacent the split elec-

trodes 3. Where a negative bias is applied to the common electrode 9, a polycrystal with a large contribution of electrons is used for the intermediate layer 21 adjacent the split electrodes 3. In these cases, an intermediate layer 21 may 5 also be provided adjacent the common electrode 9 for further reducing dark current.

Where both the intermediate layer 21 and thick semiconductor film 7 are polycrystals, the following combinations can be considered, for example.

10 Where a positive bias is applied to the common electrode 9, a polycrystal with a large contribution of holes is used for the intermediate layer 21 adjacent the split electrodes 3. Where a negative bias is applied to the common electrode 9, a polycrystal with a large contribution of electrons 15 is used for the intermediate layer 21 adjacent the split electrodes 3. In these cases, an intermediate layer 21 may also be provided adjacent the common electrode 9 for further reducing dark current.

Polycrystalline materials suited for the intermediate 20 layer 21 include compound semiconductors of  $Sb_2S_3$ ,  $CeO_2$ ,  $CdS$ ,  $CdSe$ ,  $CdTe$ ,  $CdZnTe$ ,  $ZnSe$ ,  $ZnTe$ ,  $ZnS$ ,  $PbI_2$ ,  $HgI_2$ ,  $TlBr$  and  $GaAs$ , these compound semiconductors doped with a halogen such as  $F$  or  $Cl$ , and a combination of these polycrystals forming multiple layers.

25 The indirect light emitting device may be replaced

with a direct light emitting device for directly emitting light of a particular wavelength. Such direct light emitting device may be a light emitting diode, laser diode (LD) or electroluminescent device (EL).

5        In this case, instead of the cold cathode tube 25, the above direct light emitting device may be arranged linearly to act as a linear light emitter, or may be arranged in a plane for use as the planer light emitting means of this invention. Furthermore, these direct light emitting devices  
10      may be formed directly on the TFT substrate 5 by double-sided device technique. This will realize a thin and compact mechanism relating to light irradiation.

Where the intermediate layer 21 is provided, as shown in the schematic view of Fig. 17, charges may collect  
15      in both the thick semiconductor film 7 and intermediate layer 21. It is therefore necessary to emit light to both. By appropriately selecting materials for the thick semiconductor film 7 and intermediate layer 21 to produce a filtering effect to allow light to reach a desired depth. That  
20      is, of the wavelength components of white light, short wavelength components are absorbed by the intermediate layer 21, and do not reach deep into the thick semiconductor film 7. Thus, a large part of the light may act on the intermediate layer 21 without causing damage due to  
25      irradiation and an increase in dark current. Long

wavelength components are transmitted through the intermediate layer 21 to reach and act on the thick semiconductor film 7.

Where, for example, 1mm thick amorphous selenium (a-Se) is used as the thick semiconductor film 7, as shown in Fig. 14, the transmittance halving wavelength is 740nm, and the wavelength corresponding to band gap energy 2.2eV is 560nm. Thus, the intermediate layer 21 may be formed by using a material having a threshold wavelength of transmittance of 560nm to 740nm. Fig. 14 is a graph showing transmittances of a-Se and Sb<sub>2</sub>S<sub>3</sub> films.

Since the transmittance threshold wavelength of antimony trisulfide (Sb<sub>2</sub>S<sub>3</sub>) film with a thickness of 1μm is 580nm, the antimony trisulfide (Sb<sub>2</sub>S<sub>3</sub>) film with a thickness of 1μm may be formed between amorphous selenium and the split electrodes 3. Then, the short wavelength components of 580nm or less of the white light emerging from the cold cathode tube 25 are cut, whereby the energy of irradiating light becomes smaller than the band gap energy to avoid damage to the semiconductor by the irradiating light and an increase in dark current. It is necessary to select a material and thickness of the intermediate layer 21 according to the material used for the thick semiconductor film 7. However, it becomes unnecessary to limit the wavelength of irradiating light, thereby providing an effect

of simplifying the construction relating to light irradiation. In other words, even where a white light source instead of a monochromatic light source is used as the irradiating light source, the radiation detector is free from sensitivity

- 5 variations without causing damage due to irradiation and an increase in dark current.

The intermediate layer 21 may be disposed directly under the common electrode 9 instead of being directly over the split electrodes 3 as in the foregoing example. The  
10 effects similar to those of the above construction may be produced by forming intermediate layers 21 directly under the common electrode 9 as well as directly over the split electrodes 3. In this case, the two intermediate layers 21 need not be formed of the same material.

15 "Implementation"

To confirm that the radiation detector in this embodiment actually inhibits sensitivity variations, a testing detector was fabricated as follows. The intermediate layer 21 of  $Sb_2S_3$  film was formed with a  
20 thickness of  $1\mu m$  on the TFT substrate 5 with the split electrodes 3 formed of ITO, which is a typical material for transparent electrodes, with an electrode size of  $a = 130\mu m$  and an electrode pitch of  $a+b = 150\mu m$ . The a-Se semiconductor layer 7 was formed with a thickness of  $1mm$   
25 on the intermediate layer 21, and then the common

electrode 9 of Au film was formed with a thickness of  $0.1\mu\text{m}$ . A planar green light emitting diode is attached to the back surface of the TFT substrate 5 by a transparent adhesive. By using this testing detector, a comparison was made  
5 regarding the extents of sensitivity variation and after-image phenomena in time of emission and non-emission from the light emitting diode.

Fig. 18 shows output variations in time of emitting X-rays from an X-ray tube to the testing detector for four  
10 seconds with conditions of 55kV tube voltage, 25mA tube current, and 1m distance. It will be seen that, when the light emitting diode emits no light, the detector is slow in response, and its output increases gradually, that is its sensitivity varies. When the light emitting diode emits  
15 light, the output rises almost instantly and remains constant during the X-ray irradiation. In time of non-emission from the light emitting diode, the output fails to exhibit a sharp stop upon cessation of the X-ray radiation, with a residual output continuing for one second or more.

20 Next, Fig. 19 shows output variations in time of emitting X-rays in an increased dose from the X-ray tube with the same 55kV tube voltage and the tube current raised to a range of 50mA to 80mA. When the light emitting diode emits no light, the detector shows a still  
25 slower response, and its output varies far in excess of the

value accounted for by the electrode size and electrode intervals. Further, peculiar residual curves appear after cessation of the X-ray radiation, which suggests malfunctioning of the TFT switches 17. However, this 5 phenomenon does not occur when the light emitting diode emits light. The output rises almost instantly and remains constant during the X-ray irradiation. Almost no residual output occurs after cessation of the X-ray irradiation.

This invention is not limited to the foregoing embodiments, but may be modified as follows:

(1) In the foregoing embodiments, the light irradiating mechanism is attached to a lower position of the radiation detector. Where the split electrodes 3 of the radiation detector are located in an upper position, the light 15 irradiating mechanism may be attached to the upper position of the radiation detector.

(2) The light irradiating mechanism in this invention may comprise a combination of a planer light emitting plate or a cold cathode tube and a power source, a combination of a cold cathode tube, a phosphor and a power source, a combination of these and a manual switch, a combination of these and a control unit, or in any other form that emits 20 light.

This invention may be embodied in other specific 25 forms without departing from the spirit or essential attrib-

utes thereof and, accordingly, reference should be made to the appended claims, rather than to the foregoing specification, as indicating the scope of the invention.